

Work Order ID 52273

Tuesday, September 22, 2009 1:17:09 PM

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Item ID: D206-648-013

Accept

Revision ID: B

Item Name: GHW Modification

Start Date: 9/23/2009 Start Qty: 10.00

Required Date: 10/2/2009 Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 09-22

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D206-648 | Rev B | | | | | | | | L |

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

S or 10/28

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

C 9/25/09 (10)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S or 10/28

(410)

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Item ID: D206-648-013

Accept



Setup Start



Revision ID: B

Stop



Item Name: GHW Modification

Start Date: 9/23/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

MF

Pg 2/22 (10)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/29/29

MF

09-10-02

Picklist Print

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Tuesday, September 22, 2009 1:17:08 PM

Work Order ID: 52273

Parent Item: D206-648-013RevB

Parent Item Name: GHW Modification


Comments:

Start Date: 9/23/2009

Required Date: 10/2/2009

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN3C37A <i>4x</i>  <i>410</i> BOLT | | Purchased | No | | | 110 | Each | 220.0000 | 40.0000 ✓ | | <i>Pu</i> | |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

220

111775

20

111976

100

112454

100

111775 28
111976 20

AN960C10 *9x*

410 WASHER

Purchased

No

110

Each

661.0000

40.0000 ✓

209/25 (10)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

661

106302

91

108473

1

109148

12

109165

49

111819

40

111965

468

111819 31x
111965 9x

Picklist Print

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Parent Item: D206-648-013RevB



Parent Item Name: GHW Modification

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D2652RevA 8X Manufactured No

110

Each

330.0000

80.0000 ✓



Bushing

[Signature]

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST

203

21091

0

45318

16

46608

12

48187

175

m48187

Main Warehouse

ST40

83

50271

83

D3414-041RevC 2X

Manufactured No

110

Each

0.0000

20.0000 ✓



Lug Assembly

B48358 19X (10/4/25) (10)
B47709 1X

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Shop Packet Print

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Picklist Print

Page 3

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Work Order ID: 52273



Parent Item: D206-648-013RevB



Parent Item Name: GHW Modification

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

| | | | | | | | | | | | | |
|-----------|----|-----------|----|--|--|-----|------|-----------|---------|--|--|--|
| MS21043-3 | 44 | Purchased | No | | | 110 | Each | 5,320.000 | 40.0000 | | | |
|-----------|----|-----------|----|--|--|-----|------|-----------|---------|--|--|--|



9/25/09

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5240

111819

78

112243

186

112314

4976

11/22/09

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

| QTY -011 | QTY -013 | PART NUMBER | DESCRIPTION |
|-------------|-------------|--------------|---------------------|
| X | | D206-648-011 | GROUND HANDLING KIT |
| | X | D206-648-013 | GROUND HANDLING KIT |
| 8 | 8 | D2652 | BUSHING |
| 2 | | D2659 | GHW LUG |
| | 2 | D3414-041 / | LUG ASSEMBLY |
| 4 | | AN3-37A | BOLT |
| | 4 | AN3C37A | BOLT |
| | 4 | AN960C10 | WASHER |
| 4 | | AN960JD10 | WASHER |
| 4 | | MS21042-3 | NUT (OR MS21042L3) |
| | 4 | MS21043-3 | NUT |

RELEASED
09/02/16

52273

| | | | | |
|------------|---|--|---|----------|
| B | INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE. | | AJS | 08.09.24 |
| A | NEW ISSUE | | JB | 97.11.03 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | JB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | AJS | | | |
| CHECKED | | DRAWING NO. | REV. B | |
| MFG. APPR. | N/A | D206-648 | SHEET 1 OF 1 | |
| APPROVED | | TITLE | SCALE | |
| DE APPR. | | GND HANDLING WHEEL (GHW) INSTL | NONE | |
| DATE | 08.09.24 | | COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |